

Date: Wednesday, 25/06/2008 9:26:11 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CLEVIS
 Job Number : 40011
 Estimate Number : 12053
 P.O. Number :
 This Issue : 25/06/2008 S.O. No. :
 Prsht Rev. : NC Part Number : PB6743001109
 First Issue : 1 / Type : MACHINED PARTS Drawing Number : B6743001 PAGE32
 Previous Run : 40011 Project Number : N/A
 Material :
 Due Date : 02/07/2008 Qty: 5 Um: Each
 Written By : 25.06.08
 Checked & Approved By :
 Comment : Est. B 05.10.14 Removed powder coat KJ/EC
 Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6R1000 ROUND BAR 1.00"



Comment: Qty.: 0.2100 f(s)/Unit Total : 1.0500 f(s)
 ROUND BAR 1.00"
 Turn as per Dwg B67-43001
 Dwg Rev: B1
 Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8)
 (M6061T6R1.000)
 Identify for B67-43001-109
 Batch: M18147 RD 08/07/03

2.0 DOOSAN LATHE DOOSAN LATHE



Comment: Doosan Lathe

1- Turn as per Folio FA759 Rev: B1 & Dwg B67-43001-1-Rev: B1

2-Deburr per dwg B67-43001-1 RD 08/07/03

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE RD 08/07/03 (5)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK J.F. - 08/07/04 (5)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLEVIS

Job Number: 40011

Part Number: PB6743001109

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



(5)

Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

BP 08-07-07

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

S 08/07/08 XS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Pat Fwus

MF 08-07-09

8.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/10 J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-09

ORIGINAL

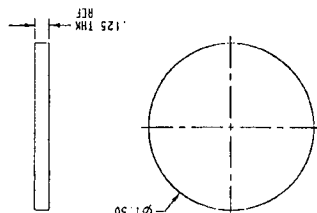
PREMIER AVIATION, INC.
3000 AVIATION PARKWAY, GRAND PRINCE, TEXAS 75050
B67-43001
B67-43001
B67-43001

REFERENCE ONLY

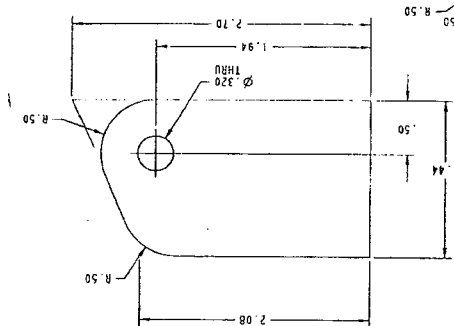
W/o #40011

W/o #40011

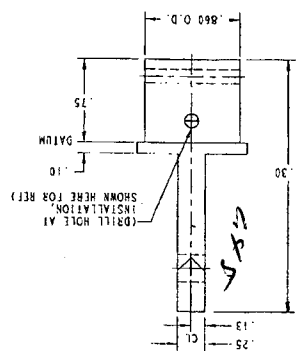
1 -111 TUBE END PLATE
MATERIAL: 1.125 THK, 6061-T6, DD-A-750/11
SCALE: 2.000



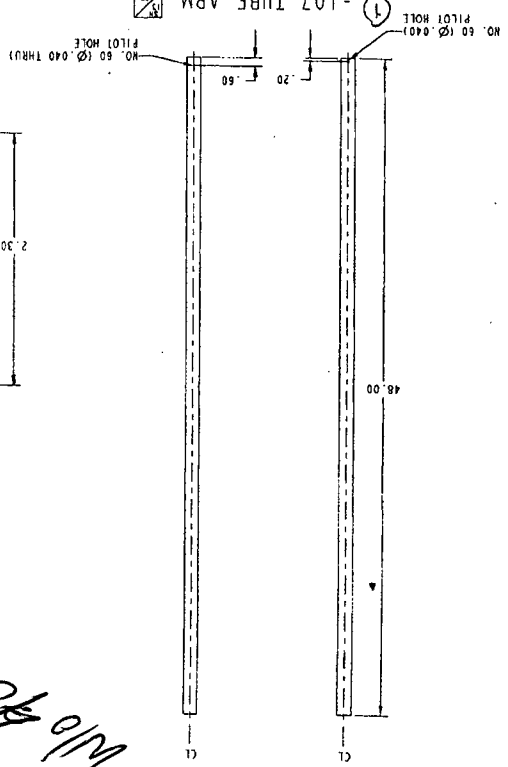
1 -115 TUBE END PLATE
MATERIAL: .25 THK, 6061-T6, DD-A-250/11
SCALE: 2.000



1 -109 MALE EYE
MATERIAL: 1.00 RND, 6061-T6, DD-A-200/6
SCALE: 2.000



1 -107 TUBE ARM
MATERIAL: 1.00 OD X .065 WALL, 6061-T6, MW-1-700/6
SCALE: 0.250



RELEASED
OK of 20

